The DPW series application heads are designed to apply adhesive to vinyl, veneers, paper or other materials that are then immediately adhered to profiles or plates of varying shapes and materials. The application width can be adjusted separately from the right or left side, beginning at the center of the application head.

DPW technology offers significant advantages over the traditional method of roll application. The closed coating system — consisting of the DPW application head, tank or bulk melter, and heated hoses — is particularly well suited for complex processing of reactive polyurethane adhesives (PUR) as well as other hot melt adhesives. The closed system helps provide high quality adhesion and substantially reduces cleaning.

Precise metering with gear pumps and exact adhesive temperature control help reduce adhesive consumption and improve product quality.
DPW Series Profile Wrapping Application Head

Features and Benefits

- Substantial adhesive savings due to precise, microprocessor-controlled temperature control and exact metering by gear pumps.
- Consistently high product quality resulting from uniform coating and comprehensive process control.
- Even adhesive application without build-up along the edges of the application surface.
- Closed application system protects adhesive from contamination and moisture.
- Pneumatic web guide provides optimum pressure of foil against adhesive nozzle.

Simple coating width adjustment from either side from 50 mm to the maximum application width: standard widths of 350 mm and 500 mm available.

- Application width can be adjusted even during production.
- Quick maintenance and simple cleaning reduce operating costs.
- Coating thickness can be easily and quickly adjusted with optional Nordson ES 10 coating weight control unit.

Dimensions

- DPW 350 = 1127 mm / 44.37 in.
- DPW 500 = 1527 mm / 60.12 in.

Technical Specifications

- Operating Temperature: max. 200 °C (392 °F)
- Adhesive Pressure: max. 7 Mpa (70 bar / 1016 psi)
- Control Air Pressure: 0.8 Mpa (6 bar / 87 psi)
- Operating Voltage: 230 VAC
- Control Voltage: 24 VDC
- Power Consumption: 1000 W

- Coating Width DPW 350: 50 to 350 mm (2 to 13.8 in.)
- Coating Width DPW 500: 50 to 500 mm (2 to 20 in.)

For more information, talk with your Nordson representative or contact your Nordson regional office.

United States

Duluth, Georgia
Telephone: (800) 683-2314
Facsimile: (866) 667-3329

Canada

Markham, Ontario
Telephone: (800) 463-3200
Facsimile: (905) 475-8821

Europe

Lüneburg, Germany
Telephone: (49) 4131-894-0
Facsimile: (49) 4131-894-149

Japan

Tokyo, Japan
Telephone: (81) 3-5762-2700
Facsimile: (81) 3-5762-2701

Asia/Australia/Latin America

Amherst, Ohio
Telephone: (440) 985-4797
Facsimile: (440) 985-1096

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