

Select Coat® System Production Planning Log

Part 108 119A



NORDSON CORPORATION • AMHERST, OHIO • USA

Nordson Corporation welcomes requests for information, comments and inquiries about its products.

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PURPOSE

This Production Planning Log provides you with a way to track your system setup requirements. This document helps you to cross-reference your board part numbers with Easy Coat[®] software program numbers, and oven library part numbers.

Use these forms as masters for photocopying forms for your own use. You can also modify the forms in the spaces provided to further suit your needs.

CONTENTS

This document contains the following forms:

Part Number/System Setup Chart

Oven Library Log

Easy Coat[®] Software Information

Characterization Information

Characterization Sheet

PART NUMBER/SYSTEM SETUP CHART

Part Number								
T-Top B-Bottom								
Easy Coat Software I/D								
Characterization I/D								
Workcell Select 0-9								
Product Width								
Oven Library Part Number								
Material Type								
Solvent Type								
Zahn 2 Time								
Nozzle Size								
Material Temperature								
Micro-adjust								
Fluid Pressure								
Air Motor Pressure								
Mill Thickness Wet/Dry								

OVEN LIBRARY LOG

Oven Library Part No. _____		Date _____
Zones:	Setpoints (Watts):	
1 Top	_____	Conveyor Speed _____
1 Bottom	_____	Pace Delay _____
2 Top	_____	Product Width _____
2 Bottom	_____	Product Length _____
3 Top	_____	Profile Temperature (PT) _____
3 Bottom	_____	Comments _____
4 Top	_____	_____
4 Bottom	_____	_____
Edge 1	_____	_____
Edge 2	_____	_____

PART NUMBERS WHERE USED

EASY COAT SOFTWARE INFORMATION

Easy Coat Software Diskette I/D _____ Version _____

Date _____ Updated by _____

Easy Coat Program Version _____

Characterization Sheet I/D _____ Date _____

Comments _____

Board Part Number	Top Bottom	Workcell Selection Number	Product Width	Oven Library Part Number
		0		
		1		
		2		
		3		
		4		
		5		
		6		
		7		
		8		
		9		

*Attach to this 1) Characterization information, and
2) Characterization Sheet*

CHARACTERIZATION INFORMATION

Easy Coat Software I/D _____ Version _____

Run by _____ For Characterization Sheet labeled _____
(attached)

Date _____

Material Type _____

Solvent Type _____

Material/Solvent Mixture _____

Zahn 2 Time _____

Nozzle Size _____

Micro-adjust _____

Material Temperature _____

Fluid Pressure _____

Z-height _____

Coating Velocity _____

Air Motor Pressure _____

Coat ON Time _____

Coat OFF Time _____

Mil Thickness _____

Comments _____

Attach proper Characterization Sheet

